Q® Series by Hexagon
Q® Series is the exclusive product line designed and manufactured for Hexagon Europe under its strict quality and performance requirements.
All Q® Series products provide high performance characteristics and are uniquely & exclusively supported by Hexagon's unmatched after sales service and support in combination with HAP Hexagon Analysis Programme.

Q® Arion Cutting Fluid 22

Description
Q® Arion Cutting Fluid 22 by Hexagon, is a high quality, neat metal working fluid, produced by base oils of an exceptional quality level, and enriched with additives which protect from rust and corrosion. Its outstanding formulation provides excellent lubrication properties and effective cooling. It protects the tools as well as the processed surface. It does not enhance metal decolouration as it does not contain active sulphur.



Applications
Q® Arion Cutting Fluid 22 by Hexagon, is recommended for use on both ferrous and non-ferrous metals such as copper and aluminium where a non emulsifiable product is required.

Advantages
- Efficient lubrication properties.
- Outstanding protection from rust and corrosion.
- Increased tool life.
- Non-staining.
- Effectiveness in a wide variety of machining operations.

Performance Level
- ISO 6743-7 L-MHE

Typical Characteristics

Q® Arion Cutting Fluid 22 by Hexagon	METHOD	ISO 22
Product Name		Arion Cutting Fluids 22
Density at 20 °C, g/ml	ASTM D1298	0.871
Viscosity at 40 °C, cSt	ASTM D445	22
Viscosity Index	ASTM D2270	98
Flash Point, [COC], °C	ASTM D92	210
Pour Point, °C	ASTM D97	- 18

Q® Arion Cutting Fluid

Available Packages

Pail[20lt],Drum[208lt],IBC[1.000lt],
(For more available packages, please contact our sales department)

Health and Safety

Avoid prolonged or repeated contact of used lubricants with skin. In case of skin contact wash well. Used lubricants should be collected in special containers and disposed of in accordance to local legislation. For additional information please consult with the Material Safety Data Sheet (SDS).

About Hexagon Europe

Hexagon Europe was founded in Greece in 1989. It is the exclusive distributor and marketer of the following brands in various territories and countries:

- **Lubrication Engineers® (USA),** high-performance lubricants designed for heavy industries, the shipping industry, off-road and on-road vehicles and passenger cars,
- **Viper® WRL,** Wire Rope Lubricator (a unique system to lubricate and protect wire ropes of any size,
- **Spillaway® Projects**, bioremediation products that bioremediate oil spills of any kind from soil or the sea,
- **Delta-Xero®,** an innovative filtration systems manufacturer of most fluids and fuels, filters down to 1μm.
- **MAK Chem®,** with a complete line of chemical cleaning products,
- **Elix®** waterless hand-cleaning towels and other cleaning substances,
- **Fluitec® (USA),** a producer of varnish removal fluids,

- Hexagon Europe has also designed and manufactured **Q® Series by Hexagon®**, a unique high-quality line of lubricants, including EAL (Environmentally Acceptable Lubricants) and Stern Tube oils.
- **Q® Series by Hexagon®** are available globally.

Hexagon Europe is a reliable high-product and services supplier to most heavy industries, construction, food and shipping companies in its territories, with seven major warehouses strategically located globally.

Hexagon Europe offers the most advanced and sophisticated oil analysis programme, **HAP™ (Hexagon Analysis Programme™).** It is in partnership with Polaris®, offering unique oil analysis services and exclusively designed cloud software available to all its customers.

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A HEXAGON product